

Artisan by Design Contemporary by Nature.



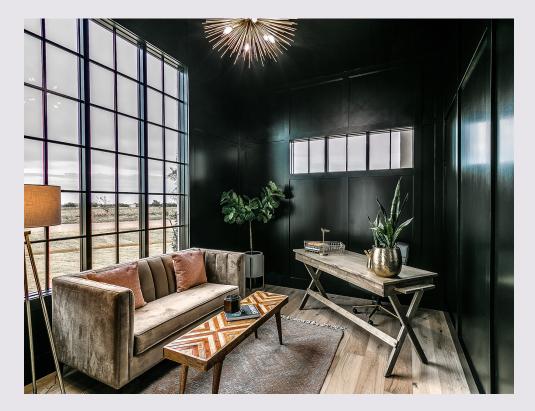




Compounding the Nuances of Being Home.

Designed to illuminate an compromised commitment to modern engineering, Quartz Luxury Windows and Doors by Quaker bring to you the opportunity to see what the future has in its view.

Instinctive and Uncompromising, Quaker has brought together a curated and distinct grouping of products, each unique, yet collaborative in their features and options; where a focus has been placed on enhancing a contemporary lifestyle and bringing home to you, the warmth and comforts of everyday life.



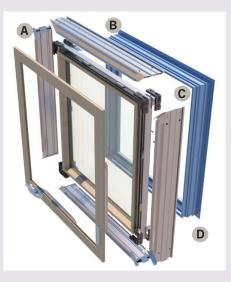


www.quartzluxurywindows.com

Engineered for Tomorrow, Today.

Pushing the boundaries of architectural design, **TimberLine Windows and Doors** defy conventional wisdom by blending the hardened outer shell of an enhanced aluminum frame with softness and beauty of a natural wood interior.

Infusing **OptiCore**[®], a patented technology, Quaker has formed a proprietary engineering foundation that offers industry leading **Structural, Thermal and Sound Performance**; the base elements of creative architectural design and the unspoken expectations of contemporary home construction.



A. Radiatta Pine interior allows for both solid paint and transparent stain application.

B. Architecturally-enhanced 4.125" Aluminum Frame offers greater Structural Strength and Superior Performance regardless of climate or location.

C. Sealant-Injected Double Corner Key Construction offers improved structural integrity across the entire window frame regardless of size or shape.

D. 2.875" Sight Lines with Straight or Beveled Glazing Stops offer Larger Openings and Wider Views.

The learn more, please visit





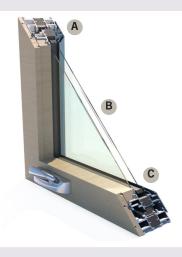




Integrated **Performance**, a **Sustainable** Outlook.

Environmentally engineered to meet the demands of every climate, TimberLine Windows and M-Series Doors have been designed with a sustainable outlook on life. From the warm muggy days of the deep South to those chilly and wet nights of the Pacific Northwest, TimberLine creates the barometer that all Windows and Doors are now measured against.

Offered with a series of Energy-Enhanced Glass Packages, each Window and Door has been equipped for year-round maintenance-free versatility, a unique feature found within Quartz Luxury Windows and Doors.



A. Azo-Core Thermal Barrier System with MLP[™] technology utilizes a polyurethane foam that has been designed to create greater thermal performance throughout your entire home.

Meets the stringent Energy Star Standards across all 50 states.

B. Cardinal Neat+ Glass is constructed to naturally decompose Greenhouse pollutants and stay cleaner longer.

C. Glass units incorporate Super Spacer, a superior condensation reducing seal that optimizes home energy efficiencies.

Solitude in the Making.

Tranquility, a silent gesture lost in our constant battle with the motions and movements of modern life.

Transformational by design, **Sound Reducing Technology** has been interwoven into the framework of OptiCore[®], giving TimberLine Windows the chance to separate the clamor of outside from the restful silence of your homes inner comforts.







The **Seamless Integration** of Windows and Doors.

The natural blending of technologies has formed the base foundation of the **M-Series Door System**.

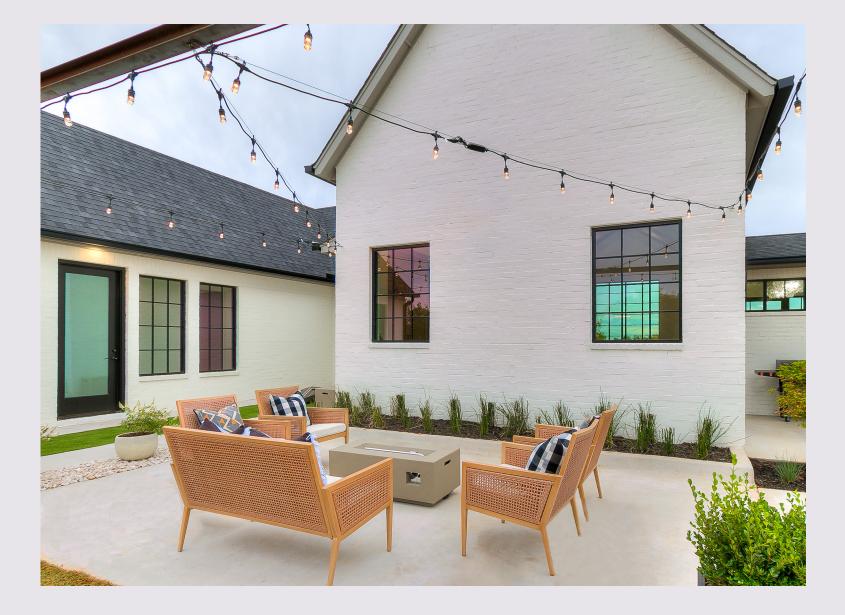
From the Azon[®] Polyurethane Foam to Azo-Brading and the addition of SolidCore[™] infused door panels, M-Series Doors have been built to maximize Structural and Thermal Performance, while maintaining the torsion, deflection and sheer strength properties garnered towards industry tested AW-rated commercial products.

Unique to the market, the **SolidCore[™] Thermal Barrier System** integrates an Azo-Core high-density foam that acts as insulator against the natural conductivity of heat and cold, allowing for superior energy performance and product integrity regardless of size or operational style.









The artistic fusing of an architectural aluminum exterior with the classic look and feel of a natural wood interior, provides the ageless charm found only in **TimberLine Windows.**

TimberLine Windows.

Duality by design, the melding of these complimentary materials offer the chance to customize your living space and visually share the Timeless Comfort seen throughout the broad spectrum of Contemporary Architectural planning.

TimberLine W-Series Door Systems.

TimberLine W-Series Doors have been designed to **Open** and **Elevate** the visual appeal of your home's natural elegance and span the divide between outside and in.

This innovative collection incorporates industry leading SolidCore® Technology engineered to enhance the openness of your homes natural charm regardless of climate, environment or architectural style. from Coastal Plains to Mountain Tops, from Urban Chic to Rural Farmhouse.







TimberLine Window Options.

Picture

Casement

A fixed-pane window that is available in nearly any shape or size.





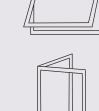
Awning

A window that pivots from the top and swings open at the bottom.

Swinging outward, this window pivots from the side and is available with Roto-Crank or OS operating hardware.

Corner

A uniquely designed picture window that angles back at 90° to wrap around a homes corner.









Hardware Colors and Finishes.



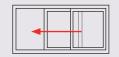
Endearing colors, chosen to **enhance** and frame our thoughts and visions.



Available in Swing or Sliding operational styles along with sidelites, transoms and multiple mulling configurations.

Sliding

Constructed using both a fixed and operating door panel that slides inside a framed track.



- Thermally Broken Aluminum Frame and Doors Panels
- SolidCore[®] Thermal Barrier
- Pine Interior
- 4-9/16" and 6-9/16" Jamb Depths
- Stainless Roller Track
- Adjustable 1.81" Tandem Precision Bearing Rollers
- Extruded Fin
- Corner Key Technology
- Butt Joint Panels
- Raised Profile and Applied Grid Capabilities
- High Performance 2604 and 2605 Powder, Class 1 Anodized Finishes
- Custom Color Matching and SolarLE Options

TimberLine W-Series Door Options.

Swing

Available to open either in or out, the door is hinged and pivots from the side.



- Thermally Broken Aluminum Frame and Doors Panels
- SolidCore[®] Thermal Barrier in Doors
- Pine Interior
- 4-9/16" and 6-9/16" Jamb Depths
- Extruded Fin
- Corner Key Technology
- Butt Joint Panels
- Raised Profile and Applied Grid Capabilities
- Standard and ADA Sill Options
- High Performance 2604 and 2605 Powder, Class 1 Anodized Finishes
- Custom Color Matching and SolarLE Options



Solids, Textures, Metallics and Woods.

The blending of colors and textures becomes reality, as the space is created and highlights are formed.

Earth

Parallel, mellowed tones that accentuate the naturalness of the interior graining.



Historic

Defined to Bridge the Space between Yesterday and Today.

Studio

Vivid and Focused, carefully balancing the perspectives of Modern and Traditional.



Interior Finish Options

Channeling the Essence of your Inner Space.



Teal Interstate Blue Holly Green Redwood Burgundy Chestnut **Textures** Dimensioned to form Layers, Depth and Composition. **Textured Dark** Textured Textured Black Black Espresso Solar LE Textured Dark Textured Dark Gray Bronze

Black

Anodized

Luminous and Vibrant, melding tones and shaping light.



Technical References.

Glazing Package Options

Glazing Package	U-Factor	SHGC	VT	CR	
Energy Enhanced*	Lower	Lower	Lower	High	
Energey North	Lower	Moderate	Highest	High	
Energy Basic	Moderate	Low	High	Highest	
Energy Plus	Lowest	Low	High	Higher	
Energy 3S	Low	Lowest	Moderate	Highest	
Energy Max	Lowest	Lowest	Moderate	Higher	
Includes addition of Lo-E i89 Coating					

U-Factor : represents the heat flow through a window and is measures in BTU/ hr-ft². The lower the rating the better the reduction in heat loss.

Solar Heat Gain (SHGC) : is used to measure the amount of radiated heat entering a building. The lower the rating, the better the glazing package is in preventing solar gain.

Visible Transmittance (VT) : measures the amount of visible light transmitted through a window.

Condensation Resistance (CR) : measures how well a window resists condensation on its interior surface. The Higher the rating, the better the glazing package is able to resist condensation.

TimberLine W-Series Swing Door				
Structural				
Wood				
R-50/LC-50	0.25			
R-30 / LC-30 French Inswing Only				
Certification Pending				

W-Series Door Information

TimberLine W-Series Swing Door					
Operation	Min. Width	Max. Width	Min. Height	Max. Height	Max. UI
Single Panel	24"	48"	78"	144"	192"
Two Panel - French	48"	96"	78"	144"	240"
Sidelight - Narrow	12"	48"	78"	144"	192"
Sidelight - Fixed Panel Set	24"	48"	78"	144"	240"
Transom	12"	108"	12"	108"	192"

TimberLine W-Series Sliding Door				
Structural				
Wood				
R-50/LC-50	0.25			
Certification Pending				

TimberLine W-Series Sliding Door					
Operation	Min. Width	Max. Width	Min. Height	Max. Height	Max. UI
Two Panel	48"	120"	48"	144"	264"
Four Panel	100"	240"	48"	144"	384"
Sidelight - Narrow	12"	48"	78"	144"	192"
Sidelight - Fixed Panel Set	24"	48"	78"	144"	192"
Transom	12"	108"	12"	108"	192"





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To learn more about OptiCore® Technology, please scan here



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